



**BEYOND  
RIDICULOUS**



Ridiculously Clean Pearl Cover  
Fast Response To Friction  
Beyond Angular Downlane Motion  
Finger Scoop Expands Drilling Options

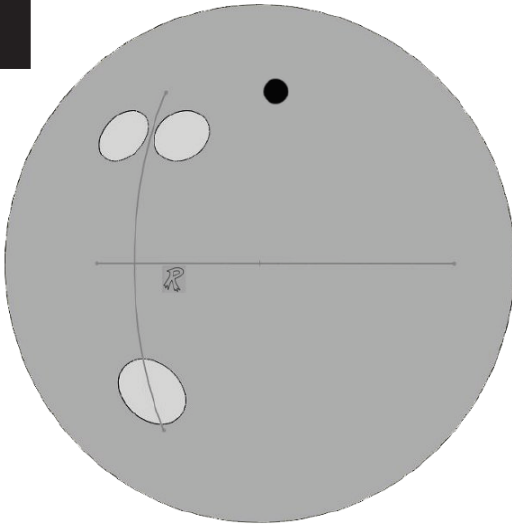
*Choose the layout for the desired ball motion and tune the surface.*

<b>Beyond Ridiculous Pearl Drilling Suggestions - Symmetric</b>				
Layout Specs	Low RG	Int Diff	Total Diff	RG of PAP
Undrilled	2.540		0.050	
Later Sharper Breakpoint – No Balance Hole		0.015	0.052	2.573
Smoother Motion – No Balance Hole		0.010	0.038	2.573
Heavy Forward Roll – Double Thumb Layout		0.018	0.060	2.583
Mid-Lane Hook with Continuation – 1 1/2" Down VAL		0.011	0.057	2.587
Latest Sharpest Breakpoint (MOtion Hole Drilling)		0.023	0.056	2.579

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## Later, Sharper Breakpoint - Pin Over No Balance Hole

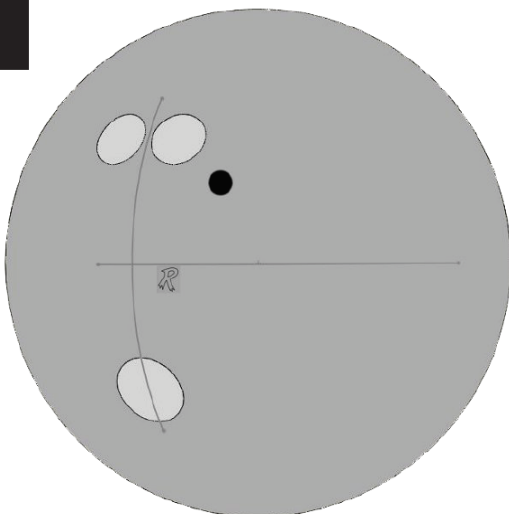
**A**



*Place pin 3" to 5" from PAP for desired flare.*

## Smoother Motion - Pin Under No Balance Hole

**B**

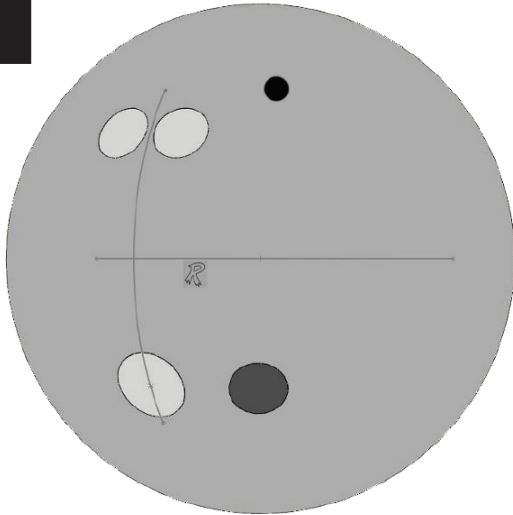


*Place pin 3" to 5" from PAP for desired flare.*

## Suggested Symmetrical Layouts (Continued)

### Heavy Forward Roll - Pin Above, Double Thumb Balance Hole

C

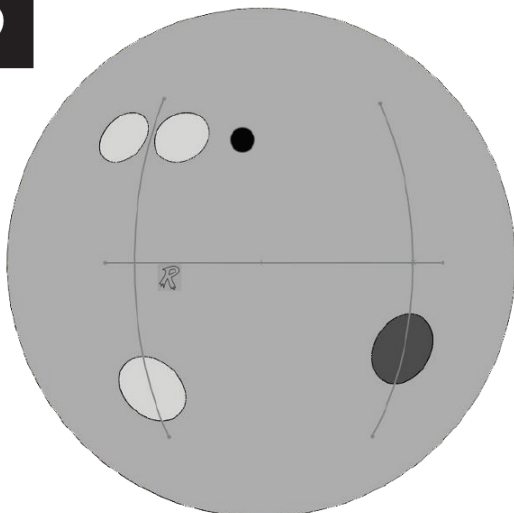


Place pin 4" from PAP with  
30 degree VAL angle.

Place Center of Balance Hole  
1  $\frac{3}{4}$ " from edge of thumb  
pitched 1  $\frac{1}{4}$ " away from the thumb.  
Drill balance hole 2  $\frac{3}{4}$ " deep.

### Mid-Lane Hook with Continuation - Pin Beside with Balance Hole

D



Place pin 3" to 5" from  
PAP for desired flare.

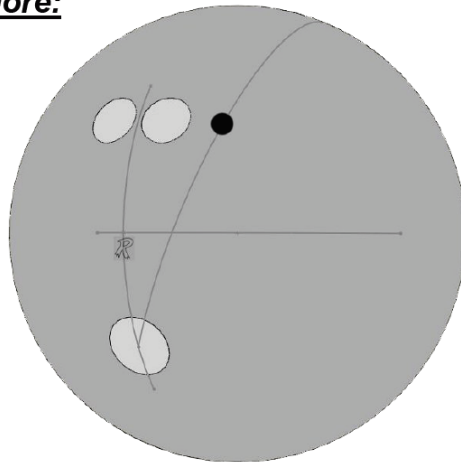
Place Balance Hole on the VAL,  
1  $\frac{1}{2}$ " below the midline.

## **Suggested Symmetrical Layouts (Continued)**

### **LATEST, SHARPEST BREAKPOINT - Motion Hole Drilling**

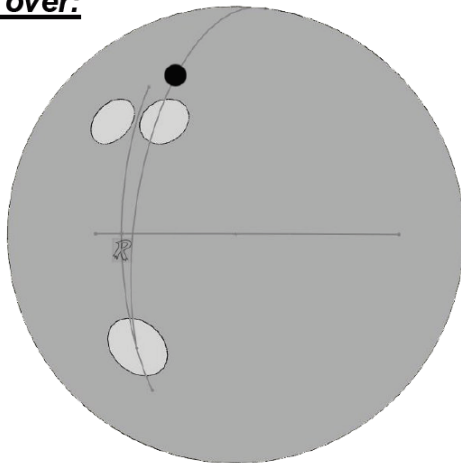
**For PAPs 4 ½" over or more:**

**E**



**For PAPs less than 4 ½" over:**

**F**



Draw a line on the ball from the center of the thumb hole through the pin. Extend the line 10" past the pin to the bottom of the ball and mark that spot that is 10" from the pin. That is the intended location for the balance hole. Place a piece of white tape on that spot. Bowl with the ball to make sure the ball doesn't flare over the tape. If the ball flares over the tape, move the tape sideways to miss the track flare. Drill the balance hole 4" deep. Start with a ¾" diameter hole. Increase the diameter of the hole to as much as 1 ¼" to increase the backend reaction, if desired.