

Drilling Angles shown are for 5" PAP - Adjust for other PAPs
Rattler NU Drilling Chart

|  | Layout | Layout Specs | Low RG | Int Diff | Total Diff | Performance Differential | RG PAP |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Undrilled | - | 2.480 | 0.000 | 0.035 | 0.035 |  |
| A | Maximum Flip | Pin Over $70^{\circ} \times 3-1 / 2^{\prime \prime} \times 20^{\circ}$ |  | 0.016 | 0.043 | 0.046 | 2.498 |
| B | Most Versatile | Pin Over $75^{\circ} \times 4{ }^{\prime \prime} \times 30^{\circ}$ |  | 0.015 | 0.039 | 0.042 | 2.501 |
| C | Smoother Motion | Pin Over $80^{\circ} \times 4-1 / 2^{\prime \prime} \times 40^{\circ}$ |  | 0.012 | 0.033 | 0.035 | 2.503 |
| D | Smaller Hook | Pin Besides $90^{\circ} \times 21 / 4^{\prime \prime} \times 45^{\circ}$ |  | 0.007 | 0.029 | 0.030 | 2.488 |

This chart uses a 5" horizontal axis co-ordinate. Adjust the drilling angle for other horizontal coordinates. Always use the pin to PAP distance and VAL angle to get the desire ball motion.
"Performance Differential" is a term used to accurately describe the track flare of a ball. The TRUE amount of track flare of a drilled ball is related to both the intermediate and total differential of the drilled ball. The "Performance Differential" of the drilled ball measures the relationship between the intermediate and total differential to give an accurate measure of the amount of track flare in the drilled ball.

## Suggested Layouts for Symmetric Cores

A - Maximum Flip
Pin Over

$B$ - Most Versatile


$$
\begin{gathered}
\text { Pin Over } \\
75^{\circ} \times 4^{\prime \prime \prime} \times 30^{\circ}
\end{gathered}
$$

C - Smoother Motion
Pin Over
$85^{\circ} \times 4-1 / 2^{\prime \prime} \times 40^{\circ}$

D -Smaller Hook
Pin Under
$90^{\circ} \times 21 / 4^{\prime \prime} \times 45^{\circ}$


